

5/02





DART AEROSPACE LTD	Work Order:	22007
Description: Basket Rib 04.05.06 <i>by</i> 04.05.06 <i>CP</i>	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>by</i>	04.12.01	20
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.003" wall Batch <u>M16415</u> <i>0.005"</i>	<i>BE</i>	05-01-03	20
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio FT004	<i>BE</i>	05-01-03	20
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	<i>by</i>	05/02/08	20
5	LB	Identify and Stock LB Cell	<i>by</i>	05/02/08	20
6	AC	Cost / part <u>14.68</u>	<i>Sgt</i>	05-02-10	20
7	DC	Close W/O <u>14.84</u> Inspect Level 21	<i>by</i>	05.02.14	20

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ <i>RF</i>	<i>by</i>

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-01-03	3	1ST TUBE BENT INCORRECTLY WRONG DIE SETUP		TUBE DESTROYED Rib and replace	BE 05-01-03	 05-01-03		 05-01-03

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

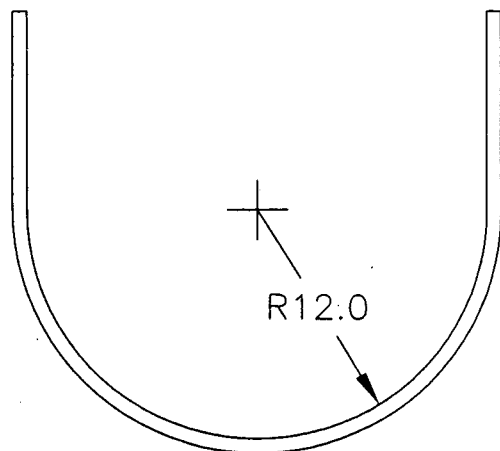
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WAS 36.0	

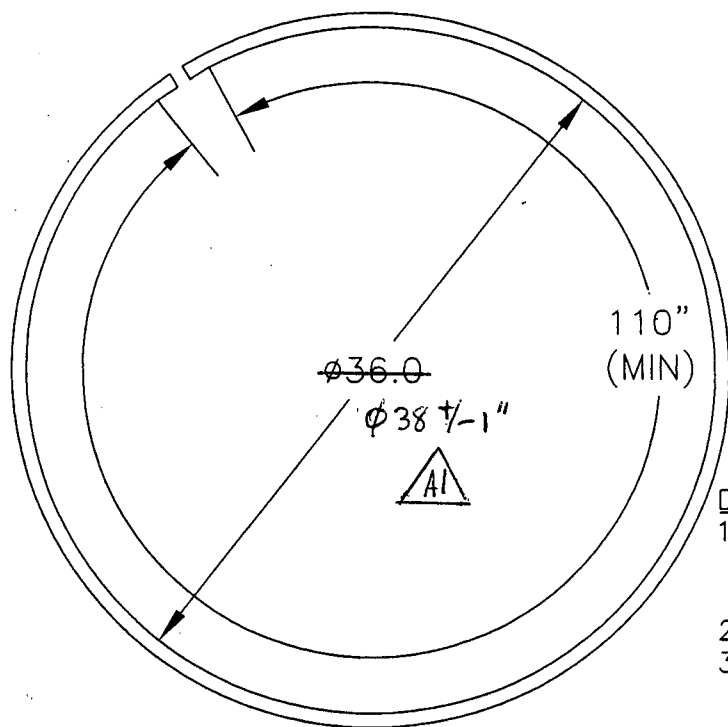
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



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AMENDMENT
NOTICE
ORDER
22007

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 01, 2004
07:31 am

Work Order No : 0022007
Project Name : D3166-1
Project For : WK502
Work Order Type : Main
Main WO Number :
House Part Number : D3166-1
Description : Basket Hoop
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 11-30-04
Est Finish Date : 01-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00